



## One-component paint system on wood above the waterline

### General surface preparation

Make sure that the wood is dry and degreased. Oily, resinous types of wood, like pine and Oregon Pina must be well degreased before varnish or stain is applied. Wipe down the wood with Epifanes Spraythinner for Paint & Varnish or denaturated alcohol and allow to evaporate. Sand the wood to a fresh surface with dry abrasive paper P60-80. Subsequently sand with finer grits from P100 to P220. Always sand along the wood grain. Remove all sanding dust and degrease once more. Allow to fully evaporate before applying paint.

### One-component paint system on wood (above the waterline)

After surface preparation	Stap 1	Stap 2
Product	EPIFANES Multi Marine Primer	EPIFANES Mono-urethane Yacht paint
Number of coats	1 or 2	3
Verdunning	EPIFANES Brushthinner for Paint & Varnish	EPIFANES Brushthinner for Paint & Varnish
Percentage	5-10%	0-5%
Drying time @ 18°C.	18 hours	24 hours
Abrasive paper	P180 - 220 - dry	P400 - wet
Remarks	Attention! Thin first primer coat by 25% and apply by stiff brush. If needed, fill between primer coats with Epifanes Combi Filler (max. 1mm.)  Apply in thin coats only. Do not use below 12°C	Thin first top coat by 5-10%. Always apply full finishing coats for sufficient dry film thickness.  The finish coats in step 2 may be replaced by Epifanes Yacht Enamel, Epifanes Nautiforte or Epifanes Multiforte.

**Nonskid:** For a nonskid surface continue by sanding the final gloss coat of step 2 and to apply two coats Epifanes Nonskid Deckcoating on top of the system. The underlying gloss surface will provide a waterstop. No sanding between nonskid coats